

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-19/0100  
of 4 April 2019

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Rotho Blaas Concrete Screw SK-E

Product family  
to which the construction product belongs

Mechanical fasteners for use in concrete

Manufacturer

Rotho Blaas s.r.l  
Via dell'Adige 2/1  
39040 CORTACCIA (BZ)  
ITALIEN

Manufacturing plant

Rotho Blass Srl Plant C1

This European Technical Assessment  
contains

13 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-00-0601

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## Specific Part

### 1 Technical description of the product

The Rothoblass Concrete Screw SK-E is made of galvanised steel of sizes 8, 10, 12 or 16 mm. The anchor may be provided with different head configurations according to Annex A1. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the concrete screw is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead the assumption of working life of the concrete screw of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	see Annex C 1
Characteristic resistance to shear load (static and quasi-static loading)	see Annex C 2
Displacements (static and quasi-static loading)	see Annex C 5
Characteristic resistance and displacements for seismic performance categories C1 and C2	see Annex C 1, C 2 and C 5

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	see Annex C 3 and C 4

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

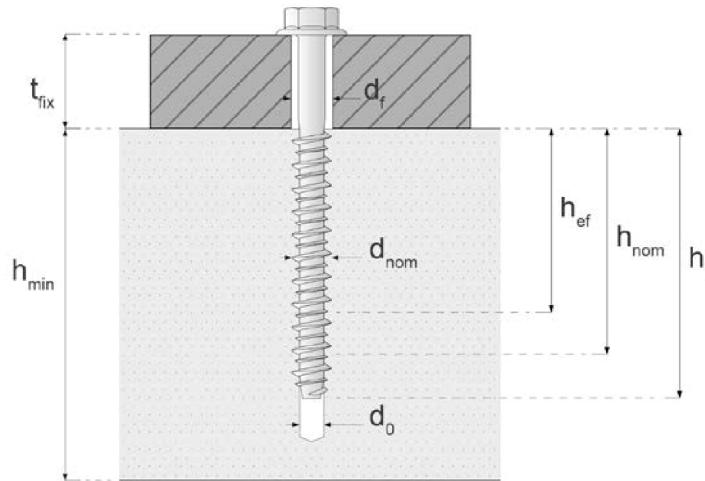
Issued in Berlin on 4 April 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Baderschneider

## Installed conditions

Installation for static, quasi-static and seismic performance category C1 and C2

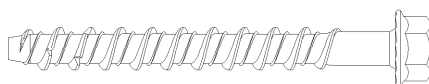


## Designation

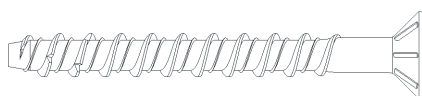
$d_{nom}$	Outside diameter of the anchor
$d_{cut}$	Maximum cutting diameter of the drill bit
$t_{fix}$	Thickness of the fixtures
$d_0$	Diameter of the drill hole
$d_f$	Diameter of the clearance hole in the fixture
$h_{min}$	Minimum thickness of the concrete member
$h_{nom}$	Overall anchor embedment depth
$h_{ef}$	Anchorage depth

**Table A1: Material and screws types**

Type		SKR-E	SKS-E
Description		Hexagonal flanged washer head screw	Flat countersunk head with ribs screw
$f_y$	[Mpa]	640	
$f_u$	[Mpa]	750	
Finishing		Materials galvanised $\geq 5\mu\text{m}$ according to ISO 4042:1999	



**SKR-E**



**SKS-E**



$d_{nom} / t_{fix}$  :  
outside diameter of the anchor /  
thickness of fixture (e.g. 10/50)

### Rothblaas Concrete Screw SK-E

**Product description**  
Installed condition  
Anchor types and Materials

**Annex A1**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loads: All anchor types, all sizes
- Seismic action for Performance Category C1 and C2:  $\varnothing$  16 and  $\varnothing$  12
- Seismic action for Performance Category C1:  $\varnothing$  10
- Fire exposure: all sizes

### Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked or uncracked concrete: All anchor types, all sizes

### Use conditions (Environmental conditions):

- Anchorages subject to dry internal conditions

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Design for fastenings in accordance to EN 1992-4:2018 and EOTA Technical Report TR 055

### Installation:

- Hole drilling by rotary plus hammer mode only
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.

**Rothoblaas Concrete Screw SK-E**

**Intended Use**  
Specifications

**Annex B1**

**Table B1: SKR-E, installation details**

Denomination		SKR-E Ø8/6 <sup>1)</sup>	SKR-E Ø10/8 <sup>2)</sup>	SKR-E Ø12/10 <sup>3)</sup>	SKR-E Ø16/14 <sup>4)</sup>
Nominal drill hole diameter	$d_o = [mm]$	6	8	10	14
Cutting diameter of drill bit	$d_{cut} \leq [mm]$	6.40	8.45	10.45	14.50
Effective anchorage depth	$h_{ef} = [mm]$	48	56	64	85
Depth of drill hole	$h_1 = [mm]$	75	85	100	140
Diameter of clearance in the fixture	$d_f = [mm]$	9	12	14	18
Overall anchor embedment depth in the concrete	$h_{nom} = [mm]$	60	70	80	110
Minimum thickness of concrete member	$h_{min} = [mm]$	100	110	130	170
Outside diameter of anchor	$d_{nom} = [mm]$	8	10	12	16
Wrench size SKR-E	SW = [mm]	10	13	15	21
Minimum thickness of fixture	$t_{fix} = [mm]$	≥5	≥5	≥5	≥5
Minimum length of the anchor SKR-E	L = [mm]	≥65	≥75	≥85	≥115
Minimum edge distance	$c_{min} = [mm]$	45	50	60	80
Minimum spacing	$s_{min} = [mm]$	45	50	60	80

**Table B2: SKS-E, installation details**

Denomination		SKS-E Ø8/6 <sup>1)</sup>	SKS-E Ø10/8 <sup>2)</sup>	SKS-E Ø12/10 <sup>3)</sup>
Nominal drill hole diameter	$d_o = [mm]$	6	8	10
Cutting diameter of drill bit	$d_{cut} \leq [mm]$	6.40	8.45	10.45
Effective anchorage depth	$h_{ef} = [mm]$	48	56	64
Depth of drill hole	$h_1 = [mm]$	75	90	≥100
Diameter of clearance in the fixture	$d_f = [mm]$	9	12	≥14
Overall anchor embedment depth in the concrete	$h_{nom} = [mm]$	60	70	80
Minimum thickness of concrete member	$h_{min} = [mm]$	100	110	130
Outside diameter of anchor	$d_{nom} = [mm]$	8	10	12
Six lobe recess SKS-E	T	T30	T40	T50
Minimum thickness of fixture	$t_{fix} = [mm]$	≥5	≥5	≥5
Minimum length of the anchor SKS-E	L = [mm]	≥65	≥75	≥85
Minimum edge distance	$c_{min} = [mm]$	45	50	60
Minimum spacing	$s_{min} = [mm]$	45	50	60

- <sup>1)</sup> Setting requires an impact wrench with maximum 20 Nm torque  
<sup>2)</sup> Setting requires an impact wrench with maximum 50 Nm torque  
<sup>3)</sup> Setting requires an impact wrench with maximum 80 Nm torque  
<sup>4)</sup> Setting requires an impact wrench with maximum 160 Nm torque


**Rothoblaas Concrete Screw SK-E**

**Intended Use**  
Installation parameters

**Annex B2**

English translation prepared by DIBt

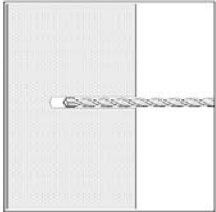
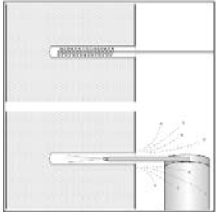
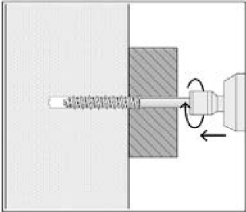
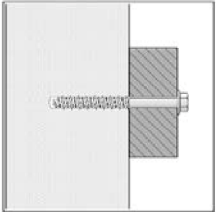
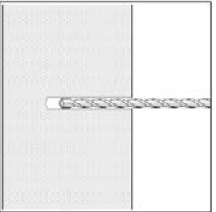
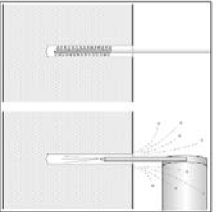
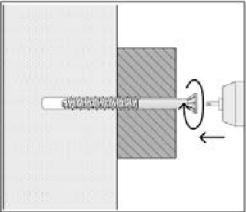
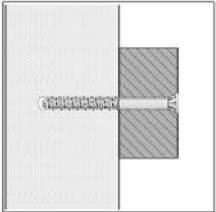
### Drill bit

SK-E anchor size	Drill bit item code	
Ø 8	SDS PLUS - Ø6	
Ø 10	SDS PLUS - Ø8	
Ø 12	SDS PLUS - Ø10	
Ø 16	SDS PLUS - Ø14	

### Blowing pump

Item code	
PONY	

### Installation instructions

<b>SKR-E</b>				
<b>SKS-E</b>				

Step 1	Drill a hole into the concrete in rotary plus hammer mode. The hole must be 2 [mm] less than the outside diameter of the anchor
Step 2	Remove the dust into the hole using 2 times a brush and 2 times a blowing pump
Step 3	Place the fixture
Step 4	Install the anchor using an impact screwdriver

### Rothoblaas Concrete Screw SK-E

**Intended Use**  
Cleaning and setting tools, Installation instructions

**Annex B3**



**Table C1: Performances for design, tension**

Type of anchor / Size			SK-E Ø8/6	SK-E Ø10/8	SK-E Ø12/10	SK-E Ø16/14
<b>Steel failure</b>						
Characteristic Resistance	$N_{Rk,s}$ $N_{Rk,s,eq,C1}$ $N_{Rk,s,eq,C2}$	[kN]	20	35	50	95
Partial factor	$\gamma_{Ms}$ <sup>1)</sup>	[-]	1,5			
<b>Pull-out failure</b>						
Effective embedment depth	$h_{ef}$	[mm]	48	56	64	85
Characteristic Resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	16	20	25	40
Characteristic Resistance in cracked concrete C20/25			4	7,5	9	16
Characteristic resistance in seismic performance category C1	$N_{Rk,p,eq}$	[kN]	NPD	6,0	6,3	16
Characteristic resistance in seismic performance category C2	$N_{Rk,p,eq}$		NPD	NPD	2,7	7,2
Increasing factors for $N_{Rk,p}$ for cracked and uncracked concrete	$\Psi_c$	C30/37	1,22			
		C40/50	1,41			
		C50/60	1,58			
Installation factor	$\gamma_{inst}$	[-]	1,4	1,2	1,4	
<b>Concrete cone failure and splitting failure</b>						
Effective embedment depth	$h_{ef}$	[mm]	48	56	64	85
Factor for $k_1$	$k_{ucr,N}$	[-]	11,0			
Factor for $k_1$	$k_{cr,N}$	[-]	7,7			
Spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$			
Edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$			
Spacing (splitting)	$s_{cr,sp}$	[mm]	160	175	195	255
Edge distance (splitting)	$c_{cr,sp}$	[mm]	80	85	95	130
Installation factor	$\gamma_{inst}$	[-]	1,4	1,2	1,4	

<sup>1)</sup> In absence of other national regulations.

**Rothoblaas Concrete Screw SK-E**

**Performances**  
Characteristic resistance to tension loads

**Annex C1**

**Table C2: Performances for design, shear**

Type of anchor / Size			SK-E Ø8/6	SK-E Ø10/8	SK-E Ø12/10	SK-E Ø16/14
<b>Steel failure without level arm</b>						
Characteristic Resistance for static and quasi-static action	$V_{Rk,s}^0$	[kN]	9,4	20,1	32,4	56,9
Characteristic Resistance for seismic action in Performance category C1	$V_{Rk,s,eq}$	[kN]	NPD	12,1	19,1	39,8
Characteristic Resistance for seismic action in Performance category C2	$V_{Rk,s,eq}$	[kN]	NPD	NPD	17,7	39,8
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,5			
<b>Steel failure with level arm</b>						
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	19	44	83	216
Ductility factor	$k_7$	[-]	0,8			
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,5			
<b>Concrete pryout failure</b>						
Effective embedment depth	$h_{ef}$	[mm]	48	56	64	85
Factor for pryout failure	$k_8$	[-]	1,0		2,0	
Installation factor	$\gamma_{inst}$	[-]	1,4	1,2	1,4	
<b>Concrete edge failure</b>						
Effective anchorage length	$l_{ef}$	[mm]	48	56	64	85
Effective diameter of the anchor	$d_{nom}$	[mm]	6	8	10	14
Installation factor	$\gamma_{inst}$	[-]	1,4	1,2	1,4	
Factor for annular gap	$\alpha_{gap}$	[-]	0,5			

<sup>1)</sup> In absence of other national regulations.

**Rothoblaas Concrete Screw SK-E**

**Performances**  
Characteristic resistance to shear loads

**Annex C2**

**Table C3: Performances under fire exposure in concrete C20/25 to C50/60 (tension)**

Type of anchor / Size			SK-E Ø8/6	SK-E Ø10/8	SK-E Ø12/10	SK-E Ø16/14
<b>Duration of fire resistance = 30min</b>						
<b>Steel Failure</b>						
Characteristic Resistance	$N_{Rk,s,fi,30}$	[kN]	0,28	0,73	1,51	2,85
<b>Pull-out failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,30}$	[kN]	1,00	1,87	2,25	4,0
<b>Concrete cone failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,30}$	[kN]	2,87	4,23	5,90	12,0
<b>Duration of fire resistance = 60min</b>						
<b>Steel Failure</b>						
Characteristic Resistance	$N_{Rk,s,fi,60}$	[kN]	0,25	0,64	1,13	2,14
<b>Pull-out failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,60}$	[kN]	1,00	1,87	2,25	4,0
<b>Concrete cone failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,60}$	[kN]	2,87	4,22	5,90	12,0
<b>Duration of fire resistance = 90min</b>						
<b>Steel Failure</b>						
Characteristic Resistance	$N_{Rk,s,fi,90}$	[kN]	0,19	0,49	0,98	1,85
<b>Pull-out failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,90}$	[kN]	1,00	1,87	2,25	4,0
<b>Concrete cone failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,90}$	[kN]	2,87	4,22	5,90	12,0
<b>Duration of fire resistance =120min</b>						
<b>Steel Failure</b>						
Characteristic Resistance	$N_{Rk,s,fi,120}$	[kN]	0,14	0,39	0,75	1,43
<b>Pull-out failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,p,fi,120}$	[kN]	0,8	1,5	1,8	3,20
<b>Concrete cone failure</b>						
Characteristic Resistance in concrete C20/25 to C50/60	$N_{Rk,c,fi,120}$	[kN]	2,30	3,38	4,72	9,59
Spacing	$S_{cr,N}$	[mm]	<b>4 x <math>h_{ef}</math></b>			
	$S_{min}$		45	50	60	80
Edge distance	$C_{cr,N}$	[mm]	<b>2 x <math>h_{ef}</math></b>			
	$C_{min}$		C <sub>min</sub> = 2 x h <sub>ef</sub> ; If fire attack comes from more than one side, the edge distance of the anchor has to be ≥ 300 mm or ≥ 2 x h <sub>ef</sub>			

**Rothblaas Concrete Screw SK-E**

**Performances**

Characteristic values for fire exposure under tension loads

**Annex C3**

**Table C4: Performances under fire exposure in concrete C20/25 to C50/60 (shear)**

Type of anchor / Size			SK-E Ø8/6	SK-E Ø10/8	SK-E Ø12/10	SK-E Ø16/14
<b>Duration of fire resistance = 30min</b>						
Characteristic resistance	$V_{Rk,s,fi,30}$	[kN]	0,28	0,73	1,51	2,85
Characteristic bending resistance	$M^0_{Rk,s,fi,30}$	[Nm]	0,24	0,87	2,22	5,76
<b>Duration of fire resistance = 60min</b>						
Characteristic resistance	$V_{Rk,s,fi,60}$	[kN]	0,25	0,64	1,13	2,14
Characteristic bending resistance	$M^0_{Rk,s,fi,60}$	[Nm]	0,22	0,75	1,66	4,32
<b>Duration of fire resistance = 90min</b>						
Characteristic resistance	$V_{Rk,s,fi,90}$	[kN]	0,19	0,49	0,98	1,85
Characteristic bending resistance	$M^0_{Rk,s,fi,90}$	[Nm]	0,17	0,58	1,44	3,74
<b>Duration of fire resistance = 120min</b>						
Characteristic resistance	$V_{Rk,s,fi,120}$	[kN]	0,14	0,39	0,75	1,43
Characteristic bending resistance	$M^0_{Rk,s,fi,120}$	[Nm]	0,12	0,46	1,11	2,88
<b>Concrete pryout failure</b>						
The characteristic resistance $V_{rk,cp,fi,Ri}$ in concrete C20/25 to C50/60 is determined by: $V_{Rk,c,fi(90)} = k_8 \times N_{Rk,c,fi(90)} (\leq R90)$ and $V_{Rk,c,fi(120)} = k \times N_{Rk,c,fi(120)}$ (up to R120)						
Factor k	$k_8$	[-]	1	1	2	2
<b>Concrete edge failure</b>						
The characteristic resistance $V_{rk,cp,fi,Ri}$ in concrete C20/25 to C50/60 is determined by $V^0_{Rk,c,fi(90)} = 0,25 \times V^0_{Rk,c}$ (R30, R60, R90) and $V^0_{Rk,c,fi(120)} = 0,20 \times V^0_{Rk,c}$ (R120) with $V^0_{Rk,c}$ as an initial value of the characteristic resistance of a single anchor in cracked concrete C20/25						

**Rothoblaas Concrete Screw SK-E**

**Performances**  
Characteristic values for fire exposure under shear loads

**Annex C4**

**Table C5: Displacements**

Tension loads in cracked and uncracked concrete			SK-E Ø8/6	SK-E Ø10/8	SK-E Ø12/10	SK-E Ø16/14
Service tension load in uncracked concrete C20/25	$N_{ucr}$	[kN]	7,62	8,89	11,90	13,61
Displacements	$\delta_{N0,ucr}$	[mm]	0,76	0,74	0,63	0,74
	$\delta_{N\infty,ucr}$	[mm]	0,29	0,34	0,23	0,41
Service tension load in cracked concrete C20/25	$N_{cr}$	[kN]	1,90	4,17	4,29	5,44
Displacements	$\delta_{N0,cr}$	[mm]	0,27	0,39	0,45	0,79
	$\delta_{N\infty,cr}$	[mm]	0,53	0,77	0,97	1,05
Shear loads in cracked and uncracked concrete						
Service shear load in cracked and uncracked concrete C20/25	$V$	[kN]	4,50	9,60	15,40	27,10
Displacements	$\delta_{V0}$	[mm]	0,94	1,47	1,87	3,00
	$\delta_{V\infty}$	[mm]	1,41	2,20	2,81	4,50
Seismic performance category C2						
Damage limit state						
Tension load	$\delta_{N,eq(DLS)}$	[mm]	NPD	NPD	0,16	0,56
Shear load	$\delta_{V,eq(DLS)}$	[mm]	NPD	NPD	5,65	5,54
Ultimate limit state						
Tension load	$\delta_{N,eq(ULS)}$	[mm]	NPD	NPD	1,02	2,23
Shear load	$\delta_{V,eq(ULS)}$	[mm]	NPD	NPD	10,08	8,78

**Rothoblaas Concrete Screw SK-E**

**Performances**  
Displacements

**Annex C5**